

Process Sheet

Dart Aerospace Ltd.

| | | | | | | | |
|-----------------------|----------------------------------------------------------------------------------------------|----------|------------------|------------------|------------------------|-----|------|
| Customer | : CU-DAR001 Dart Helicopters Services | | | Drawing Name | : HI-STEP LEG ASSEMBLY | | |
| Job Number | : 30813 | | | Part Number | : D2582 | | |
| Estimate Number | : 10355 | | | Drawing Number | : D2582 REV A | | |
| P.O. Number | : N/A | | | Project Number | : N/A | | |
| This Issue | : 25/04/2007 | S.O. No. | : N/A | Drawing Revision | : A | | |
| Prsht Rev. | : NC | | | Material | : N/A | | |
| First Issue | : 22/02/2007 | Type | : SMALL /MED FAB | Due Date | : 06/02/2007 | | |
| Previous Run | : 29922 | | | Qty: | 10 | Um: | Each |
| Written By | | | | | | | |
| Checked & Approved By | | | | | | | |
| Comment | : Est Rev:F Removed Manufacturing 05-11-07 JLM Est Rev:G Added part # to Sub 06-08-10 JLM | | | | | | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : | |
|---------|-----------------------|--------------------------------------------------------------------------------------------------------|--|
| 1.0 | 30813A | SPACER | |
| | | Comment: Sub-Component SPACER D2280 B 27750A x 4mx, B 28791A x 1mx, B 21869A x 1mx, B 32070 x 14m - | |
| 2.0 | 30813B | STEP LEG | |
| | | Comment: Sub-Component STEP LEG D2278 B 28791B x 20mx - | |
| 3.0 | 30813C | STEP SPACER | |
| | | Comment: Sub-Component STEP SPACER D2322 B 29922 x 10mx - | |
| 4.0 | 30813D | STEP SPACER | |
| | | Comment: Sub-Component STEP SPACER D2279 B 29922-B22585 x 10mx - | |
| 5.0 | MS20470AD44 | Rivet, Universal Head | |

Comment: Qty : 22.0000 Each(s)/Unit Total : 220.0000 Each(s)

Pick:

| Qty | Part Number | Description | Batch |
|-----|--------------|-------------|-----------|
| 22 | MS20470AD4-4 | Rivet | m104214 - |

MF 07-05-03



Date: Wednesday, 25/04/2007 2:09:48 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HI-STEP LEG ASSEMBLY

Job Number: 30813

Part Number: D2582

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|-----|-------------|-----------------------|
| 6.0 | MS20470AD45 | Rivet, Universal Head |
|-----|-------------|-----------------------|



Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)

Pick:

| | | | |
|-----|--------------|-------------|-----------|
| Qty | Part Number | Description | Batch |
| 4 | MS20470AD4-5 | Rivet | m102455 - |

MF 07-05-03

| | | |
|-----|-------------|-------------------------------|
| 7.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
|-----|-------------|-------------------------------|



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D2582 and

MF 07-05-03 (0)

| | | |
|-----|-----|------------------------------|
| 8.0 | QC5 | INSPECT WORK TO CURRENT STEP |
|-----|-----|------------------------------|



Comment: INSPECT WORK TO CURRENT STEP

SB 07/05/03 (0)

| | | |
|-----|-------------|-----------------------|
| 9.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WA22

SL 07-05-03 (0)

| | | |
|------|------|------------------------------|
| 10.0 | QC21 | FINAL INSPECTION/W/O RELEASE |
|------|------|------------------------------|



Comment: FINAL INSPECTION/W/O RELEASE

RP 07/05/04

Job Completion



U 07-05-04

| W/O: | | WORK ORDER CHANGES | | | | | | | |
|------|------|--------------------|--|--|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | | | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | | | |
| | | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|--|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector | |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |

NOTE: Date & initial all entries